



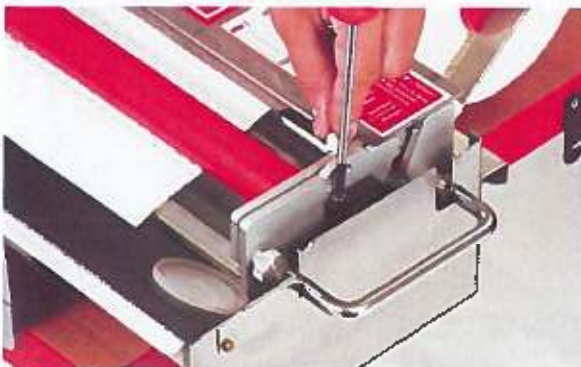
Operating Instructions for Wallpaper Pasting Machines S2032 material up to 32" (81 cm) wide S2040 material up to 40" (102 cm) wide



- 1. Positioning Machine.** → Knurled nuts
Place machine on end of table against machine stop (see 3.). When using table top Swivel base, put it at the end of the table against stops. Secure the machine to the base by tightening both knurled nuts. When using fixed stand secure the machine at the frame by tightening both knurled nuts.



- 3. Filling Machine with Paste.**
Paste should be thoroughly mixed or agitated and thinned, if necessary, before pouring paste into the paste tray. When initially preparing to use your pasting machine, pour paste into the paste tray from the back side of the machine. Be sure paste is evenly distributed in the paste tray. Paste will not be distributed evenly on paper when the level of the paste in the tray is too low. To refill the tray, pour paste into tray from the back of the machine as pictured.



- 5. Paste adjustment**
Loosen locking screw with a screw driver. Adjust the scraper bar, and when the desired amount of paste is being applied, lightly tighten locking screw.



- 2. Paste applicator**
After opening lid, position paste applicator in either paste or activator mode by following decal instructions on lid
Red = paste mode
Gray = activator mode **For maximum activator application, remove the scraper bar!**



- 4. Rotate main drive roller with gear by running your hands across it a few times to coat the paste applicator as illustrated. Add more paste as necessary. Install counter on the machine, as illustrated.**



- 6. Install Paper Roll.** → Cutting edge
Center paper roll on paper holder brackets. If you are not using a counter, measure a paper path from cutting edge to desired length on table surface and mark with masking tape.



7. Open the lid, grasp the wallcovering, and place it on the paste applicator, face up. Slide the paper over the support rod, and close the lid.



8. While pulling paper to the cutting edge, check the flow of paste. Place the counter on the paper, and set it at zero. Turn the scraper bar lever towards the paste applicator to decrease amount of paste. To increase amount of paste, turn the lever towards the main drive roller with gear. When desired amount of paste is applied, lightly tighten locking screw. SEE DECAL ON LID.



9. Pull paper to measured length when using counter, and book. Razor cut paper at the cutting edge. Reset counter to zero before pulling next length of paper. If you are not using a counter, pull the paper to your masking tape mark on the table surface.



10. Paper with Pattern. Match pattern carefully. Cut paper strips to length. Pull strips through machine individually, and book the strips.



11. Temporary Work Delay/Stop. When work is halted temporarily at a job site, open the lid of the pasting machine and cover the machine and the paste applicator with a cellophane or a plastic drop cloth to keep the paste from drying out. Close the lid.



12. Drain paste. Move machine to side of table to drain. Open latches, grasp handles, and lift mechanism from the paste tray. Set mechanism in drain position, and drain. Clean paste tray with cleaning tool.



13. Cleaning machine. While mechanism is in drain position, remove lid and paste applicator. Loosen locking screw on scraper bar holder bracket (use a screw driver), move scraper bar towards locking bracket until opposite end of scraper bar is free. Remove scraper bar from machine. Clean all parts with cold water. **WARNING:** The scraper bar is a precision-machined part which can be damaged by abuse. Do not grab the scraper bar in the middle, and do not place other parts on top of it.

14. Reassembling Pasting Machine. After cleaning, reassemble the unit by setting mechanism on top of the paste tray. Reinstall the scraper bar and paste applicator. Attach lid. Set mechanism into paste tray and relock latches.

General Maintenance. Inspect all machine screws and nuts on a regular basis, and tighten them when necessary.

Limited warranty
Tape-Fix Pasting Machines warrants its machines to be free of defects in material and workmanship for one year from the date of sale. This warranty does not cover damages caused by improper handling, or if the machine has been modified or repaired by unauthorized persons in any manner which Tape-Fix concludes, after inspection, affects the reliability of the machine.
When returning the machine for Warranty Service, it should be carefully packed. Shipping charges must be prepaid to Tape-Fix Pasting Machines.
To the extent not in conflict with applicable law, this warranty extends only in favor of the original purchaser.